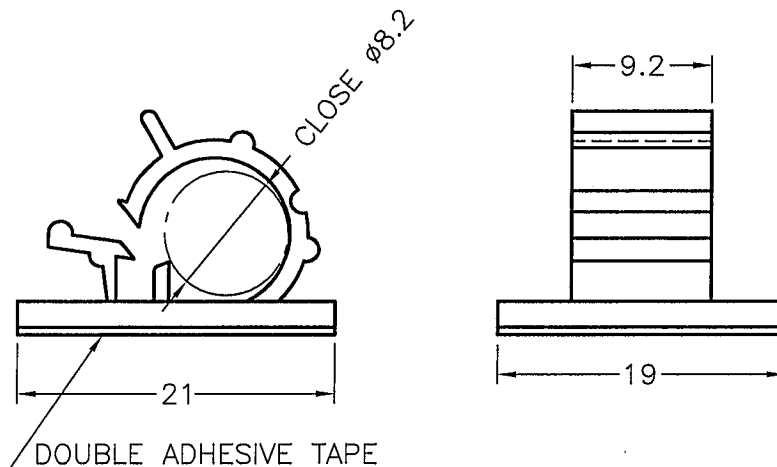


成型尺寸	公差
5mm以下	±0.2
5~20mm	±0.3
20~40mm	±0.4
40~60mm	±0.5
60~100mm	±0.8
100mm以上	±1.0

REVISIONS			
REV	DESCRIPTION	DATE	BY



PART NO.	DOUBLE ADHESIVE TAPE
FWS-1	3M 1600T(THICKNESS=1.1 mm)
FWS-1(3M)	3M 1690T(THICKNESS=0.9 mm)

◎ 建議使用溫度於15°C至38°C不可低於10°C使用

若環境為不可避免之低溫情形，

建議下列方法以提升膠之初期黏著效果

1. 提高貼合時壓力與時間

2. 於貼合處使用暖氣加溫

3. 使用前將產品烘烤加溫至40°C，4小時

4. 以熱壓機進行貼合

◎ 溫度低於10°C使用時太乾冷會造成脆化

◎ 開封後需密封包裝防止水分流失造成脆化

QMFZ2 Component - Plastics
E I DUPONT DE NEMOURS & CO INC
ENGINEERING POLYMERS CHESTNUT RUN PLAZA PO BOX 80713 WILMINGTON DE 19880

Wednesday, September 15, 2004

E41938

Material Designation: 101(+)(f1), 101F(+)(f1), 101L(+)(f1), E101(+)(f1), E101L(f1), 132F(+)(f1), 135F(+)(f1)

Product Description: Polyamide 66 (PA66), designated "Zytel" furnished as pellets.

Color	Min. Thick. (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str	IEC GWIT	IEC GWFI
ALL	0.71	V-2	4	0	130	75	85	725	960
	1.5	V-2	3	0	130	75	85	750	960
	3	V-2	2	0	130	75	85	800	960
	6	V-2	2	0	130	75	85	800	960

CTI: 0

HVTR: 0

D495: 6

IEC Ball Pressure (Ct):

Dielectric Strength (kV/mm): 13

Volume Resistivity (10¹⁰ohm-cm): 14

Dimensional Stability (%):

ISO Tensile Strength (MPa):

ISO Flexural Strength (MPa):

ISO Heat Deflection (Ct):

ISO Tensile Impact (kJ/m²):

ISO Izod Impact (kJ/m²):

ISO Charpy Impact (kJ/m²):

(+) Virgin and regrind up to 50% by weight inclusive, have the same basic material characteristics.

(f1) Suitable for outdoor use with respect to exposure to Ultraviolet Light, Water Exposure and Immersion in accordance with UL 746C.

NOTE (1) Material designations that are color pigmented may be followed by suffix letters and numbers. (2) Material designations may be prefixed by "ZYT" or "MIN" or "ZEN" or "DEL" or "CRA" or "RYN".

Report Date: 7/29/1996

Underwriters Laboratories Inc®

UL94 small-scale test data does not pertain to building materials, furnishings and related contents. UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in components and parts of end-product devices and appliances, where the acceptability of the combination is determined by ULI.

無鹵製程

康揚企業股份有限公司 KANG YANG HARDWARE ENTERPRISE CO., LTD. 康揚塑膠(東莞)有限公司 KANG YANG PLASTIC(DONG GUAN) CO., LTD. 康哲電腦配件(吳江)有限公司 KANG CHE COMPUTER COMPONENTS(WUJIANG) CO., LTD.				TITLE	電線固定座	產品規格圖面
ISO 9001 ISO 14001 QC 080000				MATERIAL	NYLON 66 UL94V-2	DATE 2001.06.04
PART NUMBER SEE ABOVE				FINISH		DRAWN KELNIN
DRAWING NUMBER FWS-1				COLOR	NATURAL	CHECK 朱益建
SIZE A4				UNLESS OTHERWISE SPECIFIED TOLERANCE SEE ABOVE		APPROVED Kang
SCALE 2:1		UNIT mm		REV C		